

CPC COOPERATIVE PATENT CLASSIFICATION

B PERFORMING OPERATIONS; TRANSPORTING

(NOTES omitted)

SHAPING

B22 CASTING; POWDER METALLURGY

B22C FOUNDRY MOULDING ([moulding refractory materials in general B28B](#))

NOTE

This subclass covers:

- the making of moulds for casting metals or of other refractory moulds;
- selection or preparation of materials therefor;
- the necessary patterns, processes, machines, accessory devices or tools.

WARNINGS

1. The following IPC groups are not in the CPC scheme. The subject matter for these IPC groups is classified in the following CPC groups:

B22C 3/02	covered by	B22C 3/00
B22C 5/13	covered by	B22C 5/12
B22C 7/05	covered by	B22C 7/04
B22C 9/11	covered by	B22C 9/10
B22C 9/14	covered by	B22C 9/12
B22C 9/16	covered by	B22C 9/12
B22C 15/264 - B22C 15/276	covered by	B22C 15/23
B22C 19/01	covered by	B22C 19/00

2. In this subclass non-limiting references (in the sense of paragraph 39 of the Guide to the IPC) may still be displayed in the scheme.

1/00	Compositions of refractory mould or core materials; Grain structures thereof (refractory materials in general C04B 35/00); Chemical or physical features in the formation or manufacture of moulds	1/185	. . . {containing phosphates, phosphoric acids or its derivatives}
		1/186	. . . {containing ammonium or metal silicates, silica sols}
		1/188 {Alkali metal silicates}
1/02	. characterised by additives for special purposes, e.g. indicators, breakdown additives	1/20	. . of organic agents
1/04	. . for protection of the casting, e.g. against decarbonisation	1/205	. . . {of organic silicon or metal compounds, other organometallic compounds}
1/06	. . . for casting extremely oxidisable metals	1/22	. . . of resins or rosins
1/08	. . for decreasing shrinkage of the mould, e.g. for investment casting	1/2206 {obtained by reactions only involving carbon-to-carbon unsaturated bonds}
1/10	. . for influencing the hardening tendency of the mould material (influencing the hardening tendency of the binding agent only B22C 1/16)	1/2213 {Polyalkenes}
		1/222 {Polyacrylates}
		1/2226 {Polymers containing halogens}
1/12	. . for manufacturing permanent moulds or cores	1/2233 {obtained otherwise than by reactions only involving carbon-to-carbon unsaturated bonds}
1/14	. . for separating the pattern from the mould		
1/16	. characterised by the use of binding agents; Mixtures of binding agents	1/224 {Furan polymers (B22C 1/2273 takes precedence)}
1/162	. . {use of a gaseous treating agent for hardening the binder}	1/2246 {Condensation polymers of aldehydes and ketones (B22C 1/224 , B22C 1/2273 take precedence)}
1/165	. . {in the manufacture of multilayered shell moulds}	1/2253 {with phenols}
1/167	. . {Mixtures of inorganic and organic binding agents}	1/226 {Polyepoxides}
		1/2266 {Polyesters; Polycarbonates}
1/18	. . of inorganic agents (B22C 1/162 takes precedence)	1/2273 {Polyurethanes; Polyisocyanates}
1/181	. . . {Cements, oxides or clays}	1/228 {Polyamides}
1/183	. . . {Sols, colloids or hydroxide gels}	1/2286 {Polyethers}

- 1/2293 {Natural polymers ([B22C 1/24](#), [B22C 1/26](#) take precedence)}
- 1/24 . . . of oily or fatty substances; of distillation residues therefrom
- 1/26 . . . of carbohydrates; of distillation residues therefrom
- 3/00 Selection of compositions for coating the surfaces of moulds, cores, or patterns**
- 5/00 Machines or devices specially designed for dressing or handling the mould material so far as specially adapted for that purpose (of general applicability, see the relevant places, e.g. for material with water-setting properties [B28C](#))**
- 5/02 . Dressing by centrifuging essentially or additionally
- 5/04 . by grinding, blending, mixing, kneading, or stirring
- 5/0404 . . {Stirring by using vibrations while grinding}
- 5/0409 . . {Blending, mixing, kneading or stirring; Methods therefor ([B22C 5/0486](#) takes precedence)}
- 5/0413 . . . {Horizontal mixing and conveying units, e.g. the unit being rotatable about a vertical axis, or having a supplementary mixing house with a vertical axis at its end}
- 5/0418 {Details concerning the method}
- 5/0422 . . . {Devices having a fixed receptacle with rotating tools, some or all of these tools being rolls or balls loosely mounted on their axis or loose balls in contact with the side wall or the bottom of the receptacle, e.g. with aerating means; "Devices of the Muller type"}
- 5/0427 {having only one vertical tool-driving shaft}
- 5/0431 {having at least two vertical tool-driving shafts}
- 5/0436 {having a horizontal tool-driving shaft}
- 5/044 . . . {Devices having a vertical stirrer shaft in a fixed receptacle ([B22C 5/0422](#) takes precedence)}
- 5/0445 {the material flowing continuously through the device}
- 5/045 . . . {Devices having a horizontal stirrer shaft in a fixed receptacle ([B22C 5/0422](#) takes precedence)}
- 5/0454 . . . {with bottom disc rotating about a vertical axis or with receptacle rotating about a vertical or steeply inclined axis, e.g. with fixed or driven tools, such as rolls}
- 5/0459 . . . {with a receptacle rotating about a horizontal or slightly inclined axis, e.g. with fixed or rotating tools}
- 5/0463 . . . {Plants}
- 5/0468 {having feeding moulds, e.g. using gas}
- 5/0472 . . . {Parts; Accessories; Controlling; Feeding; Discharging; Proportioning}
- 5/0477 . . . {Mixing while transporting the mixture on an endless belt, e.g. with driven stirring elements}
- 5/0481 . . . {using vibrations}
- 5/0486 . . {Movable devices for cutting or mixing material laying on the ground}
- 5/049 . . . {using rotating tools}
- 5/0495 {combined with another operation, e.g. sieving, or with means for picking up material from the ground}
- 5/06 . by sieving or magnetic separating
- 5/08 . by sprinkling, cooling, or drying
- 5/085 . . {Cooling or drying the sand together with the castings}
- 5/10 . by dust separating
- 5/12 . for filling flasks ([in combination with compacting B22C 15/20 - B22C 15/28](#))
- 5/14 . Equipment for storing or handling the dressed mould material, forming part of a plant for preparing such material
- 5/16 . . with conveyors or other equipment for feeding the material
- 5/18 . Plants for preparing mould materials
- 5/185 . . {comprising a wet reclamation step}
- 7/00 Patterns; Manufacture thereof so far as not provided for in other classes**
- 7/005 . {Adjustable, sectional, expandable or flexible patterns}
- 7/02 . Lost patterns
- 7/023 . . {Patterns made from expanded plastic materials}
- 7/026 . . . {by assembling preformed parts ([joining of plastics, in general B29C 65/00](#))}
- 7/04 . Pattern plates
- 7/06 . Core boxes
- 7/062 . . {Sealing means}
- 7/065 . . {Venting means}
- 7/067 . . {Ejector elements}
- 9/00 Moulds or cores (uniquely adapted to particular casting processes [B22D](#)); Moulding processes**
- 9/02 . Sand moulds or like moulds for shaped castings
- 9/03 . . formed by vacuum-sealed moulding
- 9/04 . . Use of lost patterns
- 9/043 . . . {Removing the consumable pattern}
- 9/046 . . . {Use of patterns which are eliminated by the liquid metal in the mould}
- 9/06 . Permanent moulds for shaped castings ([moulds for ingots B22D 7/06](#))
- 9/061 . . {Materials which make up the mould}
- 9/062 . . {Mechanisms for locking or opening moulds}
- 9/064 . . {Locating means for cores}
- 9/065 . . {Cooling or heating equipment for moulds}
- 9/067 . . {Venting means for moulds}
- 9/068 . . {Semi-permanent moulds}
- 9/08 . Features with respect to supply of molten metal, e.g. ingates, circular gates, skim gates
- 9/082 . . {Sprues, pouring cups}
- 9/084 . . {Breaker cores}
- 9/086 . . {Filters}
- 9/088 . . {Feeder heads}
- 9/10 . Cores; Manufacture or installation of cores ([breaker cores B22C 9/084](#))
- 9/101 . . {Permanent cores}
- 9/103 . . {Multipart cores}
- 9/105 . . {Salt cores}
- 9/106 . . {Vented or reinforced cores}
- 9/108 . . {Installation of cores}
- 9/12 . Treating moulds or cores, e.g. drying, hardening
- 9/123 . . {Gas-hardening}
- 9/126 . . {Hardening by freezing}
- 9/18 . Finishing
- 9/20 . Stack moulds, i.e. arrangement of multiple moulds or flasks
- 9/22 . Moulds for peculiarly-shaped castings

- 9/24 . . for hollow articles
- 9/26 . . . for ribbed tubes; for radiators
- 9/28 . . for wheels, rolls, or rollers {[\(B22D 15/005 takes precedence\)](#)}
- 9/30 . . for chains

Moulding machines for making moulds or cores

11/00 Moulding machines characterised by the relative arrangement of the parts of same

- 11/02 . Machines in which the moulds are moved during a cycle of successive operations
 - 11/04 . . by a horizontal rotary table or carrier
 - 11/06 . . by a vertical rotary carrier
 - 11/08 . . by non-rotary conveying means, e.g. by travelling platforms
- 11/10 . with one or more flasks forming part of the machine, from which only the sand moulds made by compacting are removed
- 11/12 . Moulding machines able to travel

13/00 Moulding machines for making moulds or cores of particular shapes

- 13/02 . equipped with templates, e.g. for sweeping operation
 - 13/04 . . with rotary templates, e.g. arranged on a pillar
 - 13/06 . . with non-rotary template and rotary flask
 - 13/08 . for shell moulds or shell cores
 - 13/085 . . {[by investing a lost pattern](#)}
 - 13/10 . for pipes or elongated hollow articles
 - 13/12 . for cores
 - 13/14 . . by sweeping, turning, or coating
 - 13/16 . . by pressing through a die

15/00 Moulding machines characterised by the compacting mechanism; Accessories therefor

- 15/02 . Compacting by pressing devices only
- 15/04 . . involving muscle power, e.g. hand-operated levers
 - 15/06 . . involving mechanical gearings, e.g. crank gears [\(B22C 15/04 takes precedence\)](#)
 - 15/08 . . involving pneumatic or hydraulic mechanisms
- 15/10 . Compacting by jarring devices only
 - 15/12 . . involving mechanical gearings
 - 15/14 . . involving pneumatic or hydraulic mechanisms
 - 15/16 . . . the machine having special provision for reducing shock to its frame
 - 15/18 by means of separate shock-absorbers
- 15/20 . Compacting by centrifugal forces only, e.g. in sand slingers
- 15/23 . Compacting by gas pressure or vacuum
 - 15/24 . . involving blowing devices in which the mould material is supplied in the form of loose particles
 - 15/245 . . . {[Blowing tubes](#)}
 - 15/26 . . involving propulsion devices in which the mould material is supplied in the shape of a compacted column or the like
- 15/28 . Compacting by different means acting simultaneously or successively, e.g. preliminary blowing and finally pressing
 - 15/30 . . by both pressing and jarring devices
 - 15/32 . . . involving mechanical gearing only
 - 15/34 . . . involving pneumatic or hydraulic mechanisms only

17/00 Moulding machines characterised by the mechanism for separating the pattern from the mould or for turning over the flask or the pattern plate

- 17/02 . Moulding machines with pin lifting arrangement
- 17/04 . Drop-plate moulding machines
- 17/06 . Moulding machines using stripping plates; Stripping plates
 - 17/08 . Moulding machines with mechanisms to turn over the pattern plate or the mould around a horizontal axis
 - 17/10 . . Turning-over pattern plate and flask only [\(B22C 17/14 takes precedence\)](#)
 - 17/12 . . Turning-over pattern plate, flask, and compacting device as a unit [\(B22C 17/14 takes precedence\)](#)
 - 17/14 . . arranged to one side of the mould table, so-called roll-over table moulding machines

19/00 Components or accessories for moulding machines

- 19/02 . Mould tables
- 19/04 . Controlling devices specially designed for moulding machines
 - 19/06 . Devices for rapping or loosening the pattern

21/00 Flasks; Accessories therefor ([stripping plates B22C 17/06](#))

- 21/01 . for vacuum-sealed moulding
- 21/02 . Sectional flasks, i.e. with divided, articulated, or interchangeable side sections
- 21/04 . Upset frames; Bottom boards or mould boards [\(pattern plates B22C 7/04\)](#)
 - 21/06 . . Bottom boards or mould boards
- 21/08 . Clamping equipment
- 21/10 . Guiding equipment
- 21/12 . Accessories
 - 21/14 . . for reinforcing or securing moulding materials or cores, e.g. gagers, chaplets, pins, bars

23/00 Tools; Devices not mentioned before for moulding

- 23/02 . Devices for coating moulds or cores

25/00 Foundry moulding plants ([for preparing mould materials B22C 5/18](#); [in combination with casting plants B22D 47/02](#))